

# DuraFrame® High Strength Coated Recycled Board

DuraFrame® High Strength Coated Recycled Board (CRB) is a premium grade CRB specifically manufactured for filter frame conversion using 100 percent recycled fiber. The unique combination of recovered fibers and exceptional stiffness ratios, tear and tensile properties makes DuraFrame the most suitable 100 percent recycled option for filter frame applications.

#### Qualities:

- 100 percent recycled
- Bright, double clay-coated surface for high printability
- Strong fibers for increased tear, tensile and stiffness properties
- Water resistant to retain strength and form under the most rigorous conditions
- Immersion tested to meet demanding conditions



#### Best suited for:

- Die-cut filter frames
- Other filter frame applications such as narrow coil rolls

#### Environmental attributes of RockTenn CRB:

- 100 percent recycled fiber with an average of 35 percent post-consumer content
- Requires 70 percent less total energy and 90 percent less water to produce when compared to similar substrates
- CRB is recyclable\* - and is the most recovered packaging material in the U.S.

\*Packaging may not be recyclable in your area.

| TYPICAL PROPERTIES          |      |      |      |      |
|-----------------------------|------|------|------|------|
| Caliper                     | .022 | .024 | .026 | .028 |
| <b>Nominal Basis Weight</b> | 86   | 93   | 100  | 107  |
| <b>Taber Stiffness</b>      |      |      |      |      |
| MD                          | 390  | 525  | 635  | 750  |
| CD                          | 195  | 255  | 300  | 350  |
| <b>Tear</b>                 |      |      |      |      |
| MD                          | 520  | 570  | 620  | 700  |
| CD                          | 560  | 600  | 650  | 730  |
| <b>Sheffield Smoothness</b> | 140  | 150  | 150  | 150  |

The information provided here identifies the target value for each product. The actual value of the characteristics may vary slightly from one run to another. This information is subject to change without notice.

**DuraFrame High Strength CRB** is produced at our Stroudsburg Mill, located in Delaware Water Gap, PA., and our Dallas Mill in Dallas, TX.

For more information, log onto our website at [www.rocktenn.com](http://www.rocktenn.com) or contact us directly at 877-643-5414.

**Reliability. It's that simple.**